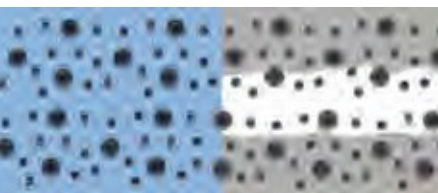


## VoglFuge®



## Ceilings

*without Filler*

Create perfect acoustic designer ceilings with the VoglFuge® system

with air purification  
effect as standard

## Ceilings without filler

Design acoustic ceilings meet the highest demands on performance and aesthetics for interior design. Particularly in highly frequented areas, such ceiling systems serve as sound absorbers, cooling element and eye catcher at the same time. For this reason, high precision in installation is particularly needed here. Unlike conventional ceiling solutions, errors in the installation are immediately visible in the finished product and seriously affect the final appearance.

This is where the VoglFuge® system comes into play, allowing acoustic design ceilings to be implemented quickly, economically and with the most reliability during installation for guaranteed results.



### Benefits of the VoglFuge® system:

The unique joint technology offers maximum reliability for installation and finishes:

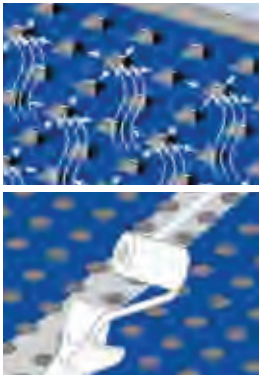
- Quick mounting of panels – edge to edge
- No more complex panel alignment
- Ultra-quick joint finishing with our unique VoglFuge® Strip
- Significant time saving due to quick installation and drying times
- Maximum crack resistance
- Less dust and moisture
- Always complete with the VoglFuge® System Kit including perforated panel screws SN 3.5 x 30 mm



The VoglFuge® System Kit includes the required material, tools and a detailed assembly instruction to ensure the top quality of workmanship and result.

The right tools at the right time in exactly the right place.

Our VoglFuge® System Kit is only available in combination with Vogl acoustic design panels. It cannot be purchased separately.



The VoglFuge® System of Vogl acoustic design ceilings is represented by perforated ceiling panels with high acoustic performance and air purification effect (adsorption).

Black or white acoustic fleece backing (other fleece colours on request), all sides sharp-edged with undercut for installation using the quickest and most secure edge to edge laying principle.

Other available options: Vogl acoustic design panels with non-perforated edges, block perforation, applications, manufacture in accordance with customer designs and ceiling plans.

Delivery including VoglFuge® System Kit (incl. perforated panel screws SN 3.5x30).

**Standards:** EN 14190 "Gypsum plasterboard products from reprocessing"  
**Material class:** A2-s1, d0 (non-flammable) according to EN 13501  
**Long edge:** SK (sharp-edged)  
**Short edge:** SK (sharp-edged)

with air purification effect as standard



Illustration	Item number	Description	Details	m <sup>2</sup> /pallet Panels/pallet
	7061101110	Acoustic design panel VF 6/18R Acoustic fleece, black	1188 x 1998 x 12.5 mm	59.3 m <sup>2</sup>
	7061101120	Acoustic design panel VF 6/18R Acoustic fleece, white	Perforated area: 8.7 % Mass: 9.1 kg/m <sup>2</sup>	25 pcs.
	7061102110	Acoustic design panel VF 8/18R Acoustic fleece, black	1188 x 1998 x 12.5 mm	59.3 m <sup>2</sup>
	7061102120	Acoustic design panel VF 8/18R Acoustic fleece, white	Perforated area: 15.5 % Mass: 8.5 kg/m <sup>2</sup>	25 pcs.
	7061103110	Acoustic design panel VF 10/23R Acoustic fleece, black	1196 x 2001 x 12.5 mm	59.8 m <sup>2</sup>
	7061103120	Acoustic design panel VF 10/23R Acoustic fleece, white	Perforated area: 14.8 % Mass: 8.5 kg/m <sup>2</sup>	25 pcs.
	7061104110	Acoustic design panel VF 12/25R Acoustic fleece, black	1200 x 2000 x 12.5 mm	60.0 m <sup>2</sup>
	7061104120	Acoustic design panel VF 12/25R Acoustic fleece, white	Perforated area: 18.1 % Mass: 8.2 kg/m <sup>2</sup>	25 pcs.
	7061105110	Acoustic design panel VF 15/30R Acoustic fleece, black	1200 x 1980 x 12.5 mm	59.4 m <sup>2</sup>
	7061105120	Acoustic design panel VF 15/30R Acoustic fleece, white	Perforated area: 19.6 % Mass: 8.0 kg/m <sup>2</sup>	25 pcs.
	7061106110	Acoustic design panel VF 8/12/50R Acoustic fleece, black	1200 x 2000 x 12.5 mm	60.0 m <sup>2</sup>
	7061106120	Acoustic design panel VF 8/12/50R Acoustic fleece, white	Perforated area: 13.1 % Mass: 8.7 kg/m <sup>2</sup>	25 pcs.
	7061107110	Acoustic design panel VF 12/20/66R Acoustic fleece, black	1188 x 1980 x 12.5 mm	58.8 m <sup>2</sup>
	7061107120	Acoustic design panel VF 12/20/66R Acoustic fleece, white	Perforated area: 19.6 % Mass: 8.0 kg/m <sup>2</sup>	25 pcs.
	7061108110	Acoustic design panel VF 8/18Q Acoustic fleece, black	1188 x 1998 x 12.5 mm	59.3 m <sup>2</sup>
	7061108120	Acoustic design panel VF 8/18Q Acoustic fleece, white	Perforated area: 19.8 % Mass: 8.0 kg/m <sup>2</sup>	25 pcs.
	7061109110	Acoustic design panel VF 12/25Q Acoustic fleece, black	1200 x 2000 x 12.5 mm	60.0 m <sup>2</sup>
	7061109120	Acoustic design panel VF 12/25Q Acoustic fleece, white	Perforated area: 23.0 % Mass: 7.7 kg/m <sup>2</sup>	25 pcs.
	7061110110	Acoustic design panel VF 8/15/20R Acoustic fleece, black	1200 x 2000 x 12.5 mm	60.0 m <sup>2</sup> *
	7061110120	Acoustic design panel VF 8/15/20R Acoustic fleece, white	Perforated area: 9.5 % Mass: 9.1 kg/m <sup>2</sup>	25 pcs.
	7061111110	Acoustic design panel VF 12/20/35R Acoustic fleece, black	1200 x 2000 x 12.5 mm	60.0 m <sup>2</sup> *
	7061111120	Acoustic design panel VF 12/20/35R Acoustic fleece, white	Perforated area: 11.0 % Mass: 8.9 kg/m <sup>2</sup>	25 pcs.
	7061112110	Acoustic design panel VF 5/82/15.4SL Acoustic fleece, black	1186 x 1984 x 12.5 mm	58.8 m <sup>2</sup>
	7061112120	Acoustic design panel VF 5/82/15.4SL Acoustic fleece, white	Perforated area: 21.5 % Mass: 7.9 kg/m <sup>2</sup>	25 pcs.

\*Note: Despite being perforated irregularly, random perforation panels still yield a certain linear layout as the abutting panel edges must be non-perforated in any case. This is unavoidable and independent of the workmanship of the specialist contractor.

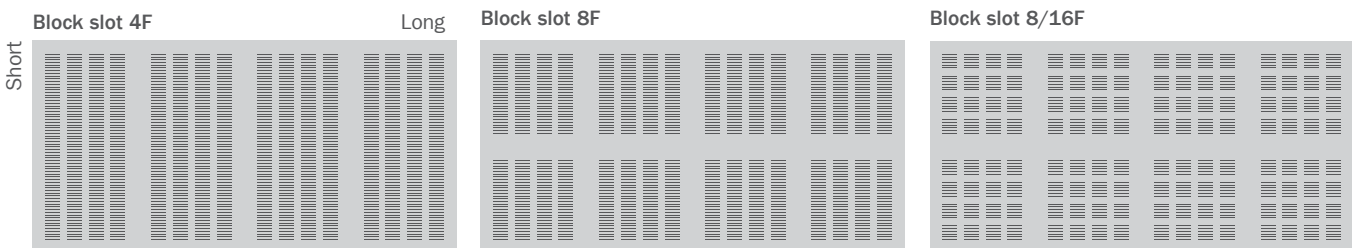
Block slot										
Design	Slot	Slots per "block"		Rim* (unslotted)		Slotted area (panel)	Panel dimensions (standard size)		Secondary profile (centre distance)	Edges
		Short	Long	Short (mm)	Long (mm)	%	Width mm	Length mm	mm	
4F	5/82/15.4SL	69	4	73.9	73.3	15.7	1200	2400	300	SK
8F	5/82/15.4SL	30	4	73.9	73.3	13.7	1200	2400	300	SK
8/16F	5/82/15.4SL	4 x 6	4	73.9	73.3	10.9	1200	2400	300	SK

\*Edge dimensions refer to visible rim

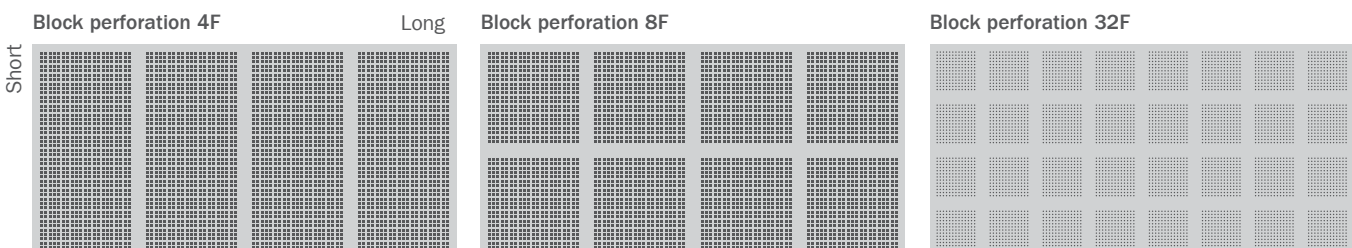
Block perforation										
Design	Perforation	Holes per "block"		Rim* (unperforated)		Perforated area (panel)	Panel dimensions (standard size)		Secondary profile (centre distance)	Edges
		Short	Long	Short (mm)	Long (mm)	%	Width mm	Length mm	mm	
4F	8/18R	64	30	41	41	12.9	1224	2448	312.5	SK
	12/25R	45	21	44	44	14.9	1200	2400	300	SK
	12/25Q	45	21	44	44	18.9	1200	2400	300	SK
8F	8/18R	30	30	41	41	12.1	1224	2448	312.5	SK
	12/25R	21	21	44	44	13.9	1200	2400	300	SK
	12/25Q	21	21	44	44	17.7	1200	2400	300	SK
32F	8/18R	13	13	41	41	9.1	1224	2448	312.5	SK
	12/25R	9	9	44	44	10.2	1200	2400	300	SK
	12/25Q	9	9	44	44	13.0	1200	2400	300	SK

\*Edge dimensions refer to visible rim

Diagrams represent visible side



Slot only possible in longitudinal direction of the ceiling panels.



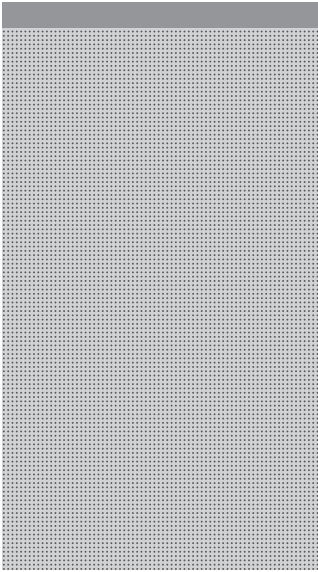
Example: 12/25Q

Example: 12/25Q

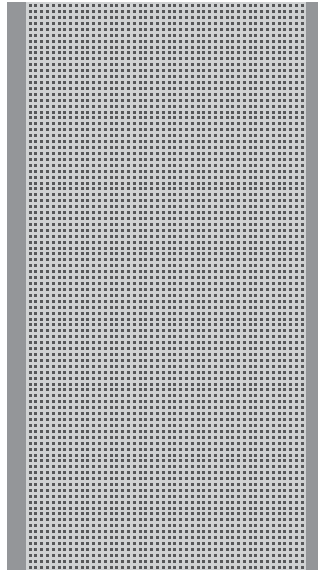
Example: 8/18R

VoglFuge® panels with non-perforated edges

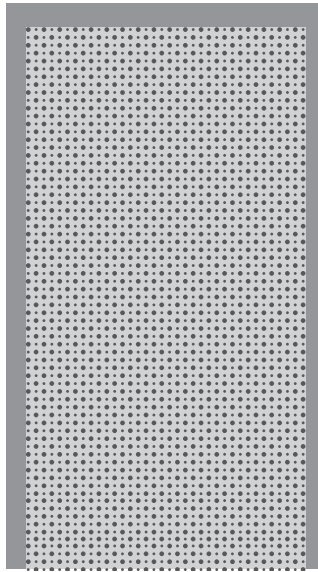
1 rims non-perforated



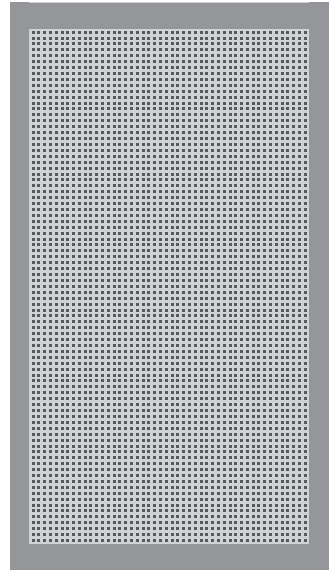
2 rims non-perforated



3 rims non-perforated



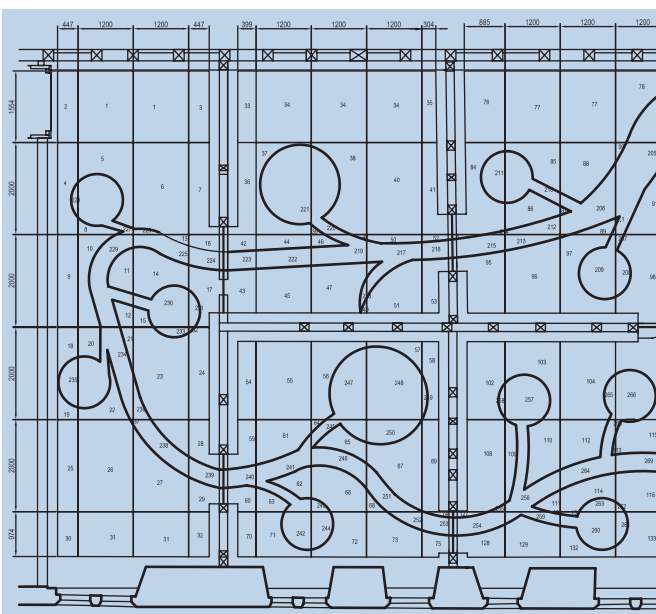
4 rims non-perforated



VoglFuge® panels with custom components



VoglFuge® panels according to layout plan



**You want a ceiling that features not only high acoustic performance, but also outstanding appearance?**

We are always pleased to help; our experts can adapt our acoustic design panels exactly to your desired ceiling surface. When manufacturing ceiling systems to plan, we supply the custom-made and perfectly fitted acoustic design panels as well as a layout plan for use on the job site, thus ensuring reliable results for the installation. And of course, our moulded components, stretch ceilings and ceiling components can be perfectly integrated into your planned ceiling surface.



The primary profiles are hung from the structural soffit with suspended brackets using fixing materials approved by the relevant building authorities.

The centre distance and number of suspended brackets, as well as the fixing material, are subject to site requirements and EN 13964/ DIN 18181. The CG 60/27 secondary profiles are attached to the primary profiles CD 60/27 using cross connectors.

CD 60/27 profiles are extended using straight connectors. For primary grid profiles, always ensure that the joint is close to a suspended bracket (max. 100 mm). Joints should be staggered.

The plasterboards should be installed in accordance with EN 13964/ DIN 18181 and the manufacturer's guidelines.

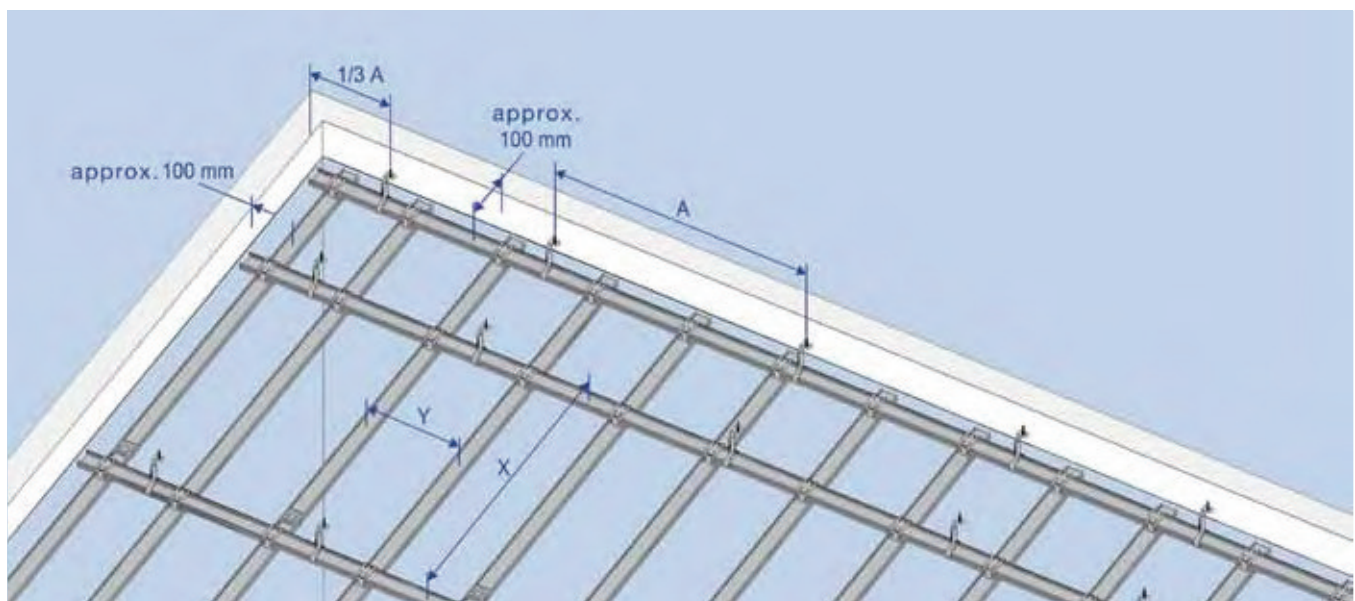
Additional items such as lighting, ventilation, sprinkler systems etc. must be individually suspended.

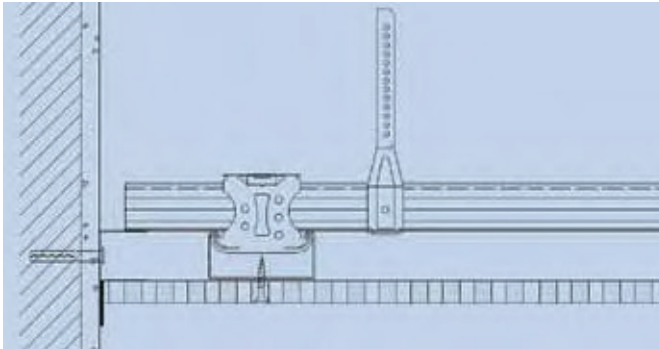
Any changes in the framework resulting from additional ceiling mounted items must be considered.

Block perforations and block slots require different centre distances of the secondary profiles which are shown in our tables on page 74.

Framework VoglFuge®								
Technical data	Unit	Perforated panel ceiling						
Panel thickness	mm	12.5						
Distributed load	kN/m <sup>2</sup>	≤ 0.15					≤ 0.30	
Centre distance of suspended bracket A	mm	1150	1050	1000	950	900	900	750
Centre distance of primary profiles X	mm	600	800	900	1000	1100	600	1000
Centre distance of secondary profiles Y	mm	see table below						

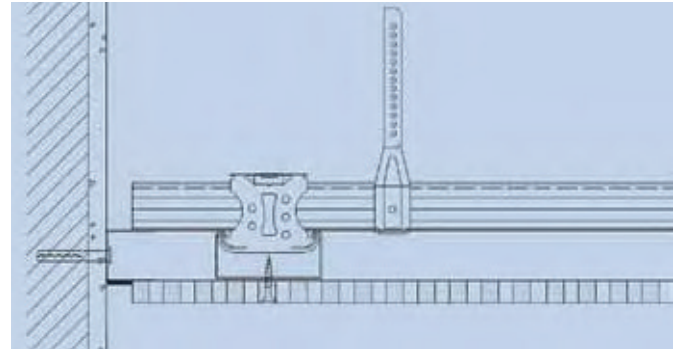
Article	Unit	Centre distance of secondary profiles Y
Acoustic design panel 6/18; 8/18; 8/18Q; 10/23; 12/25; 12/25Q; 8/12/50; 8/15/20; 12/20/35	mm	333
Acoustic design panel 15/30 12/20/66	mm	330
Acoustic slot panel 5/82/15.4	mm	250





**Wall connection with filled joint:**

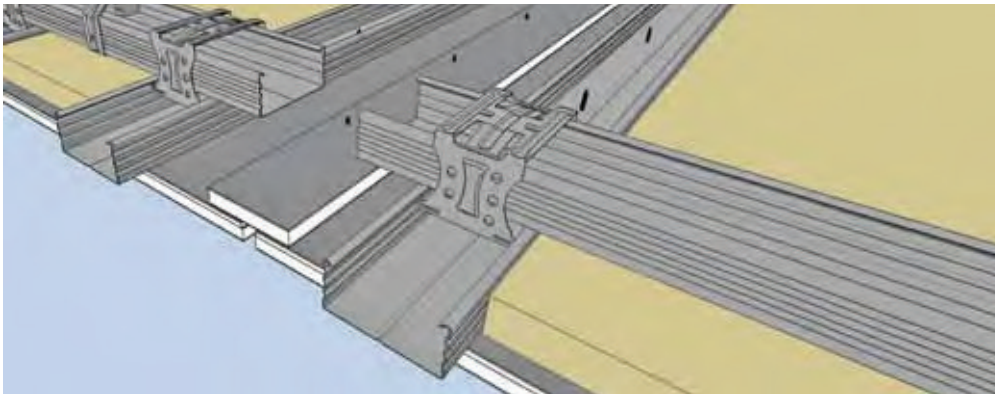
For filled wall connections, a double layer fleece strip is used to separate the acoustic ceiling from the wall.



**Wall connection – shadow gap:**

For wall connections with a shadow gap the panel is only installed up to the UD profile as this may be covered with a strip of adhesive double layer fleece in order to colour the shadow gap.

Please contact us if you require additional technical details on possible wall connections.



**Expansion joints:**

To reduce the risk of cracking in the ceiling, expansion joints should be installed every 10 linear metres / 100 m<sup>2</sup> of ceiling area.

The framework must be completely severed (see illustration) and the panel strips above the joint must only be fixed to one side.

Tip: The panel strip may be covered with adhesive double layer fleece on the visible side if colouring the expansion joint in either black or white is desired.

Material required per m<sup>2</sup> based on a ceiling of 100 m<sup>2</sup> (10 m x 10 m, without loss or waste)

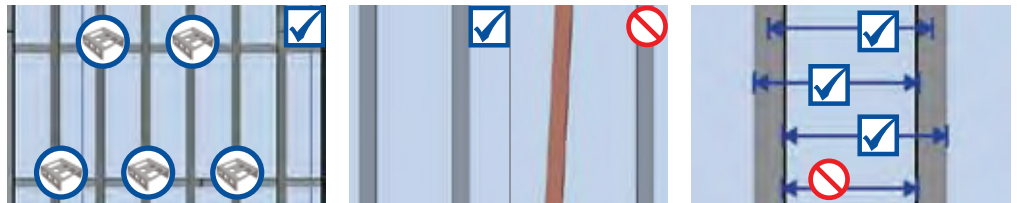
**Metal framework, suspended bracket centre distance 1000 mm, primary profile spacing 900 mm, secondary profile spacing 333 mm**

Article no.	Article description	Unit	Quantity
<b>Fixation</b>			
Standard	Safety nail, DN 6 x 35	pcs.	1,3
<b>Suspended bracket</b>			
2016X000	Direct suspended bracket 50/120/200 and	pcs.	1,3
50809000	Tapping screw LN 3.5 x 9.5	pcs.	2,6
<b>or</b>			
20128 / 20151	Vernier hanger/vernier bottom part and	pcs.	1,3
25501000	Vernier safety bolt and	pcs.	1,3
25XXX000	Vernier top part, 200 - 2000 mm, custom lengths on request	pcs.	1,3
<b>Profiles and connectors</b>			
100XX000	CD profile 60/27/0.6 rK, L=XXX mm	m	4,1
10230000	UD profile 28/27/0.6, 3000 mm	pcs.	0,4
20159000	Connector, lengthwise, CD 60/27	pcs.	0,8
20135000	Cross connector, CD 60/27	pcs.	3,3
52130000	Perforated panel screw SN 3.5 x 30	pcs.	22

Check ceiling framework for rigidity and evenness (using a straightedge).



Then check ceiling grid CD sections for centre distances and adjust as necessary. Always mount straight connectors in a staggered manner (see figure) Measure centre distances accurately!



As viewed from the entrance to the area, choose the panel arrangement with short edge parallel to the windows (main direction of light).



Locate centre of room to position first ceiling panel, also taking into account resulting ceiling perimeter to wall connections.



**We recommend the following assembly accessories:**  
perforated panel screws, including screw bit

**Correct handling of ceiling panels:**

- Always take into account the building's load carrying capacity when storing ceiling panels
- Do not store ceiling panels upright, but always flat on panel pallets
- Always carry ceiling panels with short edges upright
- Protect ceiling panels from moisture; relative humidity should be 40 - 80 %
- Avoid major temperature fluctuations
- Do not expose stored ceiling panels to direct sunlight

Get panel to correct position on grid using a panel lifter if working alone, or otherwise use another worker's help.



Perforation pattern	Centre distance
Straight round perforation 6/18, 8/18, 10/23, 12/25 Offset round perforation 8/12/50, Straight square perforation 8/18, 12/25 Random perforation 8/15/20, 12/20/35	333 mm
Straight round perforation 15/30 Offset round perforation 12/20/66	330 mm
Slot perforation 5/82/15.4	250 mm

Screw panel into place paying attention to right angles, whereas the countersunk heads have to be screwed below the panel's face except for 0.5 mm.



Screws should be spaced maximum 170 mm from fixing point to fixing point. The distance between the screw and the panel edge shall not to exceed 26 mm. Avoid damaging acoustic design panels by countersunk heads.



First, screw the ceiling panel to the framework in the centre of the panel, then lower the panel lifter and fix a screw in the centre of each short edge before finally screwing down long edges.





Take note of panel labelling (stamp) and mount in the direction of reading (all stamps should point in the same direction).



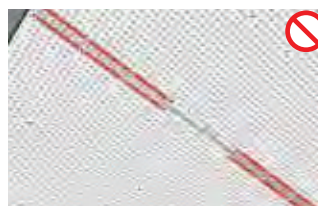
Use a CD profile or straight edge as an end stop. To bring into position, slide the next panel to the first panel alongside the CD profile/straight edge and fix.



**General site conditions/Manufacturer's instructions:**

- Take into account the building structure's expansion joints
- Plan to include expansion joints after approx. every 10 m or approx. 100 m<sup>2</sup>
- Cardboard layer must not be penetrated by screws, but merely displaced downwards
- Working temperature should be at least +10 °C and job site temperature not below +5 °C
- Place any damping (mineral wool layer) directly onto the ceiling panels
- Carry out any additional work on ceiling (access openings, lighting recesses) immediately after installing ceiling panels and always before finishing joints

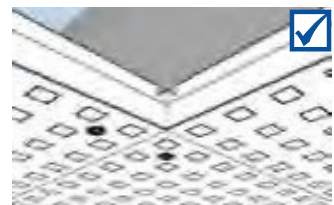
Fix screws in panel joint area using alternating pairs across panels ("zig-zag" principle), starting left or right next to the locating screw which has already been fixed. This will create flush joint areas.



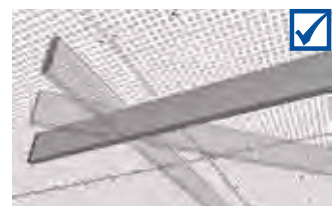
Install ceiling panels first lengthways, then crossways, resulting in a cross arrangement on the ceiling. Cover remaining areas in same manner, working from centre of room outwards.



Lay the remaining ceiling panels edge to edge, always checking that the joints are level. Install panels exclusively in the "cross joint" system.

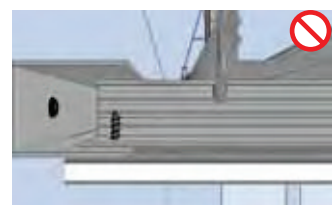
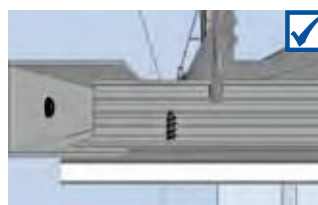


After all the panels have been installed, recheck that all joints are level and adjust, if necessary, using a screwdriver. Then check with a straight edge.

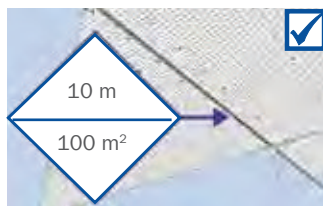


Place any damping layer directly onto back of ceiling panels.

Never screw into UD28 profile when mounting panels at ceiling perimeter.



Provide for an expansion joint of 5 to 10 mm every 10 linear metres/100 m<sup>2</sup>.



The additional board strips above the joint must only be fixed on one side.



**Important!** All work that could result in damage to the ceiling surface must be completed before commencing jointing.

Check ceiling! Level out any height discrepancies in the panel joint areas using a screwdriver, if necessary repair any chips or damage to the plasterboard. Then spot fill the screw heads in the joint areas.



**Voglfuge® System Kit contents:**

Vogl liquid glue, Vogl strip dispenser incl. 8 mm strip, sponge, mixing stick, roller grid, lambskin roller, sanding pad, sanding paper, Vogl screw head and repair filler, plastic filling knife, Vogl perforated panel screws incl. bit

Use a coarse sanding pad to remove any protruding pcs. of plasterboard. Only sand in the direction of the joint.



Slightly dampen the joint area using the sponge, but avoid excessive wetting of acoustic design panels.

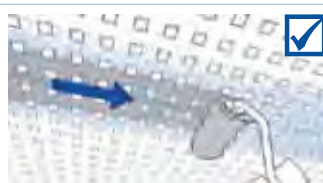


Ensure the liquid joint coating is evenly distributed on the lambskin roller by rolling downwards over the roller grid supplied.



Vogl Liquid joint coating = Ready mix

Apply the liquid joint coating using the lambskin roller. The fine texture of the lambskin roller must be visible.



**General site conditions/Manufacturer's instructions:**

- Only store liquid joint coating in a \*\* frost free environment \*\*
- Close liquid joint coating containers securely during long breaks
- Stir liquid joint coating well before use!
- Working temperature should be at least +10 °C and job site temperature not below +5 °C
- Avoid sudden heating and cooling of rooms
- Relative humidity: 40 - 80 %
- The ceiling framework must be installed level and be adequately rigid
- Self-levelling, cement or asphalt screeds must be fully dried – no residual moisture
- Jointing strips must only be applied "edge to edge", i.e. no overlapping

Fix the strip, with the rubber side towards the board, in the middle of the joint which is already wet with liquid coating. Using your left thumb press on the strip until the coating comes out from both sides of the strip, bringing your left thumb along the strip to meet your right thumb. Follow the same procedure for the next joint.



Subsequently coat the joint area generously with liquid joint coating roll the lambskin roller over the joint, applying slight pressure. The texture of the lambskin roller must be clearly visible.



System's drying time: 12 hrs

While the joints are drying use the time to fill the remaining screw heads in the field of the boards using screw head and repair filler.

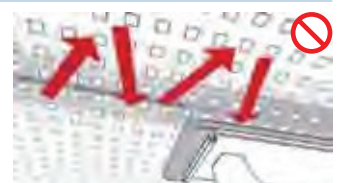


**Surface treatment by painters**

(in accordance with ATV (General technical specifications in construction contracts) DIN 18363):

- Only apply coating by roller, spray application is not permitted!
- Prior to application of paint coat, a primer should generally be applied in accordance with manufacturer's specifications
- Recommended manufacturer's drying times for both primer and finishing coat must be strictly adhered to
- Alkaline coatings are unsuitable for gypsum plasterboards
- 3 coats of paint must be applied (1 prime coat + 2 finishing coats), and recommended drying times adhered to
- Always observe the system manufacturers' data sheets for primers and finishing coats

Once the joints have fully dried, gently sand the texture left by the lambskin roller using the sanding paper. Only sand in the direction of the joint: do not cross sand!



**Acoustic design panels  
(with air purification effect) – VoglFuge® system**

Suspended ceiling structure, clad with Vogl acoustic design panels backed with sound absorbing fleece, mounted to a rigid ceiling framework of galvanised metal profiles, hung with flush and horizontally aligned suspended brackets and installed using materials and fixtures approved by the building authorities, designed in accordance with manufacturer's instructions, including all connection and jointing work as well as connection and fixing materials.

**System structure**

Framework in accordance with DIN 18181:2007-02

**Profiles:**

Pressure-resistant design made from galvanised sheet steel profiles CD 60/27 as primary and secondary profiles in accordance with EN 14195

**Suspended brackets:**

- Suspended brackets with vernier systems (top, vernier hanger),\*
- Suspended brackets with vernier systems (top, base),\*
- Suspended brackets with direct suspended brackets, \*
- Use fixing materials approved by the relevant building authorities.

**Connection:**

Use cross connectors for primary-secondary profile connection, suspended brackets and cross connectors in accordance with EN 13964,

suspended bracket centre distance: max. 900 mm,  
primary profile centre distance: max. 1,100 mm,  
secondary profile centre distance: 250/330/333 mm\*

**Covering:**

Vogl acoustic design panels are perforated ceiling panels in accordance with EN 14190, with air purification effect, one layer 12.5 mm, laid edge to edge and fixed to the framework using perforated panel screws SN 30, with screw spacing max. 170 mm.

**Perforation pattern/perforated area/mass per unit area:**

- 6/18 round/8.7 %/9.1 kg/m<sup>2</sup>\*
- 8/18 round/15.5 %/8.5 kg/m<sup>2</sup>\*
- 10/23 round/14.8 %/8.5 kg/m<sup>2</sup>\*
- 12/25 round/18.1 %/8.2 kg/m<sup>2</sup>\*
- 15/30 round/19.6 %/8.0 kg/m<sup>2</sup>\*
- 8/12/50 round/13.1 %/8.7 kg/m<sup>2</sup>\*
- 12/20/66 round/19.6 %/8.0 kg/m<sup>2</sup>\*
- 8/18 square/19.8 %/8.0 kg/m<sup>2</sup>\*
- 12/25 square/23.0 %/7.7 kg/m<sup>2</sup>\*
- 8/15/20 round/9.5 %/9.1 kg/m<sup>2</sup>\*
- 12/20/35 round/11.0 %/8.9 kg/m<sup>2</sup>\*

**Distributed load:**

- Less than or equal to 0.15 kN/m<sup>2</sup>\*
- Less than or equal to 0.30 kN/m<sup>2</sup>\*

**Fleece backing:**

Panels backed with sound absorbing fleece as:

- Acoustic fleece, black, \*
- Acoustic fleece, white, \*

**Joint finishing / filling:**

Fill screw heads using Vogl screw head and repair filler flush with the surface. Carry out joint finishing using the VoglFuge® system in accordance with manufacturer's instructions.

**Subbase:**

Suspension height: h = mm  
Installation height: h = mm  
Room height: h = mm  
Insulation thickness: th = mm

Complete system: Vogl Deckensysteme, or equivalent

\* Delete as applicable



